



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-511
Job Sheet 182148



Part No: D350-607-511

Job Qty: 5 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	5 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Stores/Pkg-2		
140	Packaging	5 pcs	8/31/18	8/31/18	0.00	0.00	Packaging1-3		
150	QC	5 pcs	8/31/18	8/31/18	0.00	0.00	QC4		
160	Packaging	5 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-1		
165	DC	5 pcs	8/31/18	8/31/18	0.00	0.00	DC		
170	QC21-FG	5 Ea	8/31/18	8/31/18	0.00	0.00	QC21		

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

SEP 25 2018

Sign-off

OCT 11 2018

OCT 11 2018

OCT 11 2018

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	100 Ea (20 ea)	90-Start up Operation	5089347
AN4-42A	Bolt	20 Ea (4 ea)	90-Start up Operation	5094572
AN6-13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5095644
D3501-1	Bushing	40 Ea (8 ea)	90-Start up Operation	5093508
D3910-3	Crosstube Lug	10 Ea (2 ea)	90-Start up Operation	5103687
D3910-5	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5102494
D3984-030	Rubber Extrusion, X-tube, 3"	40 Ea (8 ea)	90-Start up Operation	5104239
D4148-041	Fwd Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	5016201
D4149-041	Aft Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	5113258
D4775-041	Strut Assembly	10 Ea (2 ea)	90-Start up Operation	5015140
D4776-3	Skidtube Clevis	10 Ea (2 ea)	90-Start up Operation	5095630
MS21042L4	Nut	120 Ea (24 ea)	90-Start up Operation	5094597
MS21042L6	Nut	10 Ea (2 ea)	90-Start up Operation	5067266
NAS1149F0432P	Washer	200 Ea (40 ea)	90-Start up Operation	5083558
NAS1149F0663P	Washer	20 Ea (4 ea)	90-Start up Operation	5051977
D4085-3	Placard	5 Ea (1 ea)	90-Start up Operation	5105453
D4713-1	Spacer	5 Ea (1 ea)	90-Start up Operation	5095336
MS3367-5-0	Tie Wrap	5 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Dart Aerospace Ltd. 1278 Aberton Street Newbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S114999 Part: D350-607-511 Job No: 182148 Serial No/Batch: S114999 Revision: Inspector: Exp Date: Instructions: TC STC SH94-14 Issue 7 of 7		Deviation		Disposition			
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due		Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes		FAULT CATEGORY Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence			
OTHER : _____							

Operation	Component Part	Required	Inventory	Allocated
99-Start up Operation	AN4-14A	100	417	0
	AN4-42A	20	95	0
	AN6-13A	10	91	0
	D3501-1	40	727	0
	D3910-3	10	11	0
	D3910-5	5	35	0
	D3910-7	5	28	0
	D3984-030	40	68	0
	D4085-3	5	17	0
	D4148-041	5	4	0
	D4149-041	5	4	0
	D4713-1	5	49	0
	D4775-041	10	7	0
	D4776-3	10	30	0
	MS21042L4	120	5,696	0
	MS21042L6	10	190	0
	MS3367-5-0	5	768	0
	NAS1149F0432P	200	2,077	0
	NAS1149F0663P	20	808	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____	

5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
4				D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
1				D4874-041	CARGO TUBE ASSEMBLY
1				D4875-043	CARGO TUBE AFT STRUT
1				D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
1				D5028-041	PLUG ASSEMBLY
1				D5031-041	LOCK PIN ASSY
2				AN310-4	CASTLE NUT
2				AN4-11	BOLT
4				AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
4		24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
2				MS24665-151	COTTER PIN
20		40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

REFERENCE ONLY

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Revision: **C**
Date: 14.01.02

Change Record

PAGE 1 OF 1

Part Number: D350-607-511/-511LG/-511MB

Description: QUICK RELEASE BASKET MOUNTING[illegible]